## HAT IS CLAIMED IS:

- 1. A process for generating chlorine dioxide from chlorous acid which comprises contacting chlorous acid with a catalytic material in a moist environment for a time sufficient to form chlorine dioxide.
- 2. A process for generating chlorous acid which comprises contacting a chlorite salt precursor with a cation exchange material in the hydrogen form in a moist environment for a time sufficient to form chlorous acid.
- 3. The process as described in Claim 2 wherein said cation exchange material is mixed with an additive.
- 4. A process for generating chlorous acid which comprises contacting a chlorate salt precursor with a cation exchange material in the hydrogen form in a moist environment for a time sufficient to form chlorous acid.
- 5. The process as described in Claim 4 wherein said cation exchange material is mixed with an additive.
- 6. A process for generating chlorous acid which comprises contacting a chlorate salt precursor and an acid with an anion

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exchange material in a reducing ionic form in a moist environment for a time sufficient to form chlorous acid.

- 7. The process as described in Claim 6 wherein said anion exchange material is mixed with an additive.
- 8. A process for generating chlorous acid which comprises contacting an acid with an anion exchange material in the chlorate form in a moist environment for a time sufficient to form chlorous acid.
- 9. The process as described in Claim 8 wherein said anion exchange material is mixed with an additive.
- 10. A process for generating chlorous acid and chlorine dioxide which comprises contacting a chlorite salt precursor with a cation exchange material in the hydrogen form and a catalytic material in a moist environment for a time sufficient to form chlorous acid and chlorine dioxide together.
- 11. The process as described in Claim 10 wherein said catalytic material is on said cation exchange material.
- 12. The process as described in Claim 10 wherein said catalytic material is an ion exchange material.

- 13. A process for generating chlorous acid and chlorine dioxide which comprises contacting a chlorite salt precursor and an acid with a catalytic material in a moist environment for a time sufficient to form chlorous acid and chlorine dioxide together.
- 14. The process as described in claim 13 wherein said catalytic material is on said cation exchange material.
- 15. The process as described in Claim 13 wherein said catalytic material is an ion exchange material.
- 16. A process for generating chlorous acid and chlorine dioxide which comprises contacting a chlorate salt precursor with a cation exchange material in the hydrogen form and a catalytic material in a moist environment for a time sufficient to form chlorous acid and chlorine dioxide together.
- 17. A process as described in Claim 16 wherein said catalytic material is on said cation exchange material.
- 18. A process as described in Claim 16 wherein said catalytic material is an ion exchange material.
- 19. A process for generating chlorous acid and chlorine dioxide which comprises contacting a chlorate salt precursor and an

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acid with a catalytic material in a moist environment for a time sufficient to form chlorous acid and chlorine dioxide together.

- 20. The process as described in Claim 19 wherein said catalytic material is on an ion exchange material.
- 21. The process as described in Claim 19 wherein said catalytic material is an ion exchange material.
- 22. The process as described in Claim 19 wherein said catalytic material is an ion exchange material in a reducing ionic form.
- 23. A process for generating chlorous acid and chlorine dioxide which comprises contacting an acid with an anion exchange material in the chlorate form and one catalytic material in a moist environment for a time sufficient to form chlorous acid and chlorine dioxide together.
- 24. The process as described in Claim 23 wherein said catalytic material is on said anion exchange material.
- 25. A process as described in Claim 23 wherein said catalytic material is an ion exchange material.

- 26. The process as described in Claim 23 wherein said acid is a reducing agent.
- 27. The process as described in Claim 23 wherein said acid is mixed with a reducing agent.
- 28. A process for purifying a chlorous acid solution which comprises contacting said chlorous acid solution with an ion exchange material in a moist environment for a time sufficient to remove unwanted ions from said chlorous acid solution.
- 29. The process as described in Claim 28 wherein said ion exchange material is mixed with an additive.
- 30. A process for purifying a chlorine dioxide solution which comprises contacting said chlorine dioxide solution with an ion exchange material in a moist environment for a time sufficient to remove unwanted ions from said chlorine dioxide solution.
- 31. The process as described in Claim 30 wherein said ion exchange material is mixed with an additive.
- 32. A process for substituting desirable ions for undesirable ions in a chlorous acid solution which comprises contacting said chlorous acid solution with an ion exchange material containing

said desirable ions in a moist environment for a time sufficient to substitute said desirable ions for said undesirable ions in said chlorous acid solution.

- 33. The process as described in Claim 32 wherein said ion exchange material is mixed with an additive.
- 34. The process as described in Claim 32 wherein said desirable ion is a stabilizing ion.
- 35. A process for substituting desirable ions for undesirable ions in a chlorine dioxide solution which comprises contacting said chlorine dioxide solution with an ion exchange material containing said desirable ions in a moist environment for a time sufficient to substitute said desirable ions for said undesirable ions in said chlorine dioxide solution.
- 36. The process as described in Claim 35 wherein said ion exchange material is mixed with an additive.
- 37. The process as described in Claim 35 where said desirable ion is a stabilizing ion.
- 38. A process for adjusting the pH of a chlorous acid solution which comprises contacting said chlorous acid solution

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with an ion exchange material in a moist environment for a time sufficient to adjust the pH of said chlorous acid solution.

- 39. The process as described in Claim 38 wherein said ion exchange material is mixed with an additive.
- 40. A process for adjusting the pH of a chlorine dioxide solution which comprises contacting said chlorine dioxide solution with an ion exchange material in a moist environment for a time sufficient to adjust the pH of said chlorine dioxide solution.
- 41. The process as described in Claim 40 wherein said ion exchange material is mixed with an additive.

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